# MANUAL REMOTE CONTROLS

#### Mechanical systems for ventilation



The Mec Line mechanical systems for the window remote control are super-tested, reliable, economical, easy and quick to install.

The products are constantly improved thanks to the greatest experience in the window manual controls field.

The movement transmission from the control operator to the opening mechanism is effected by a steel helical cable which runs inside a steel conduit.

The installation must be carried out in order to allow the cable working in pull action during the load operation (ex. in the closing phase for bottom hinged windows and in the opening phase for top hinged windows).

Every system has to be provided with the following items:

- CONTROL OPERATOR, flat, mini, simple, concealed and geared operator.
- TRANSMISSION ELEMENTS: cable, conduit, connectors, saddles, lock springs, end plugs.
- OPENING MECHANISM, chain openers, forks and locking openers for bottom hinged windows.

To open no more then one window with one control operator, the previuos items are also contained all together in the "BRAVO" or in the "KIT for BOTTOM or TOP HINGED WINDOWS".

In case of installations with more than one locking opener or fork, rotary junction boxes are required (see TRANSMISSION ELEMENTS section).

For a right installation the tool for conduit preparation and the conduit bender are very useful (see TRANSMISSION ELEMENTS section).

For further information regarding the installation of the Mec Line product, please ask for the installation manual.



The instructions for a safe installation are included in the section "SECURITY WARNINGS"

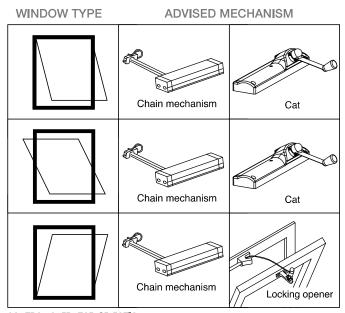
#### **SPECIFICATION PROSPECTS**

The Mec Line mechanical systems for the windows remote control made by Ultraflex Control Systems is composed by the following items:

- Control operators with painted steel handle named: FLAT, CONCEALED, MINI, SIMPLE AND GEARED OPERATOR.
- Transmission line formed by a steel helical cable running inside a steel conduit externally coated in PVC with an internal antifriction polyethylene tube. Other accessories allow a correct installation.
- Chain opening mechanisms both for top and bottom hinged windows with painted or anodyzed aluminium casing; available stroke 250 and 380 mm.
- Steel forks and swivel 250 mm stroke for sun louvre blades.
- Painted aluminium locking openers for bottom hinged windows, maximum stroke 250 mm.

It's possible to find the most appropriate opening mechanism and handle operator for the required system, referring to the following charts.

#### **OPENING MECHANISM SELECTION**



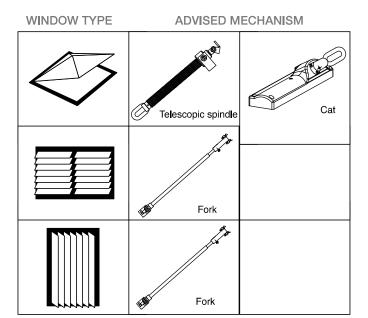
#### **CONTROL OPERATOR SELECTION**

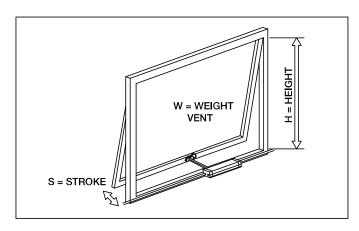
Following charts refer to accurate installation, executed with our tools, with only one 90° bend of the conduit and with no rotary junction box included; the wind load has not been considered. Every additional bend or rotary junction box has to be counted as an additional window. For intermediate window heights refer to the directly lower height; in case of window lower than 750 mm it is necessary to reduce the actuator stroke to 1/3 of the window height. For windows with four-bar hinges the calculation of the necessary force depends on the hinge model. Please contact our Thecnical Dpt. for any specific application.

THESE SELECTION GUIDES HAVE TO BE CONSIDERED AS A GENERAL DIRECTION AND MUST BE CHECKED BY THE INSTALLER. FOR ANY SPECIFIC APPLICATION, PLEASE CONTACT OUR TECHNICAL DEPT.

S = Stroke 250 mm

H WINDOWS	No.	WEIGHT OF THE WINDOW (Kg)									
		10	15	20	25	30	35	40	45	50	60
750 - 1150	1										
	2										
	3										
	4										
	5										
	6										
	7										
1151 - 1400	1	_	_	_			_				
	2										
	3										
	4										
	5										
	6										
	7										
1401 - 1600	1	_	_	_		_	_	_		_	
	2										
	3										
	<u>4</u> 5										
	6										
	7										
	/										





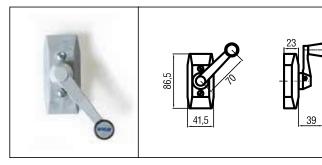
S = Stroke 380 mm

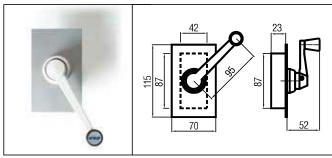
H WINDOWS	No.	WEIGHT OF THE WINDOW (Kg)									
		10	15	20	25	30	35	40	45	50	60
1150 - 1400	1										
	2										
	3										
	4										
	5										
	6										
	7										
1401 - 1600	1										
	2										
	3										
	4										
	5										
	6										
	7										

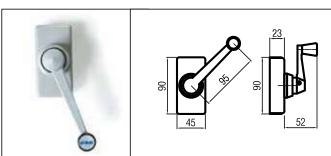
No.=No.windows+No.rotary junction boxes+No.bends (over 1)

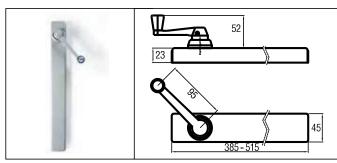


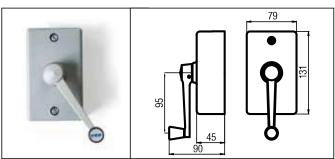
# **CONTROL OPERATORS TRANSMISSION**

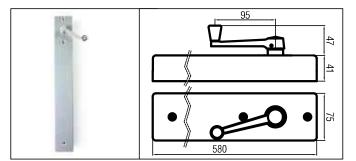












#### FLAT OPERATOR

PART No. White 31560R Black 37161J Grev 40133A

- It can be used with the 25 cm and 38 cm chain openers and with the locking opener for single bottom hinged windows.
- The inside mechanism and the handle are made in metal and the cover in plastic.
- Maximum cable length: 6 m. The spent travel tube is external.

#### **CONCEALED OPERATOR**

PART No. 30745X

- It can be used with all opening mechanisms.
- It can be concealed into the wall or into the aluminium frame together with the spent travel tube.
- Completely made in metal with painted handle and aluminium anodized cover.

#### MINI OPERATOR

PART No. White RAL 9010 30748C Black RAL 9005 36964S Grey RAL 9006 36813E

- It can be used with all opening mechanisms.
- Completely made in metal. The spent travel tube is external.

#### SIMPLE OPERATOR - EXTENDED SIMPLE OPERATOR

PART No. STROKE 250 mm

STROKE 380 mm

 White
 RAL 9010 30750U
 41344K

 Black
 RAL 9005 32594G
 41345L

 Grey
 RAL 9006 37035E
 41346M

- Style and efficiency are the main features of this operator.
- It incorporates the antitorsion spent travel tube which allows a maximum stroke of 25 cm or 38 cm.
- · Completely made in metal.

#### **GEARED OPERATOR**

PART No. White RAL 9010 40517S Black RAL 9005 40543T Grey RAL 9006 40544V

- Ratio: 5:1
- It can be used with all opening mechanisms.
- Particularly suitable for operating many windows simultaneously and moving heavy windows.
- The inside mechanism and the handle are made in metal. The front cover is made in plastic. The spent travel tube is external.

#### **GEARED OPERATOR WITH LONG METALLIC COVER**

PART No. White RAL 9010 40777R
Black RAL 9005 40778S
Grey RAL 9006 40779T

 Version of geared operator with inner anti-torque spent travel tube and metal cover

## TRANSMISSION ELEMENTS

In the manual window remote control systems MEC LINE, the transmission elements are the connection between the control operator, a manually moved mechanism through which it is possible to transmit the motion, and the opening mechanism which is directly connected to the window frame and it allows the opening. The transmission elements and accessories required for a correct application are the following:



#### **HELICAL CABLE** PART No. 30764A

It runs inside the conduit and it is the real transmission element. It is supplied in 50 meters reels.

#### CONDUIT

PART No. White 40205V Black 40206A Grev 36383B

It is supplied in 3 meters steel rods externally coated in white, black or grey PVC. The internal tube is in polyethylene to make the cable sliding easier.



#### **END PLUG**

PART No. White 40139I Black 40174J Grev 401910

It fixes the spent travel tube to the wall.



#### FIXING SADDLE

30767D PART No. White Black 35446R Grey 40134B

It is the element used to fix the conduit to the wall. It has to be placed one every meter and anyway one before and one after every bend.



#### CONNECTOR

Part. no. White metal 41079W 41078Z 41080A Black metal Grey metal

The junction between two conduit rods.



#### **ROTARY JUNCTION BOX**

PART No. White 30768G Black 37040B 40135C Grev

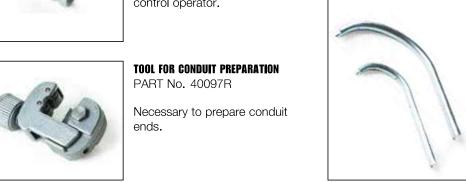
It is used to transfer the movement of the cable from the main line to the auxiliary ones; it is essential for systems with more than one locking opener, forks or chain openers (only if installed on windows placed upon others).



#### **LOCK SPRING**

PART No. 30770Y

It has to be screwed at the end of the helical cable, near the control operator.





#### **CONDUIT BENDER**

PART No. 30790G

Bending radius 100 mm. To form the conduit in such an even radius allowing regular operation of the cable.

#### CONDUIT BENDER FOR KIT WITH ROPE

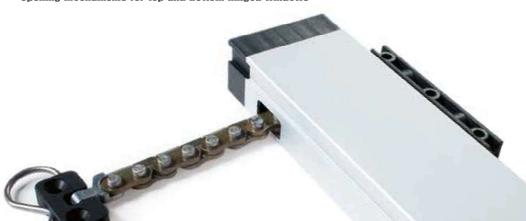
PART No. 40153E

Bending radius 50 mm.



# **CHAIN OPENERS**

Opening mechanisms for top and bottom hinged windows





- Available with 250 mm or 380 mm stroke.
- Suitable for bottom hinged, top hinged and centre hinged windows.
- · Versatility and simplicity of installation.
- Quick connection of the conduit to the chain opener: it's not necessary to work the conduit.
- Provided with quick release connector for an easy window cleaning.
- Minimum size: the minimum space for the mounting is 16 mm for top hinged windows and 36 mm for bottom hinged windows.
- The window opening stroke cannot exceed 1/3 of the window height. The chain stroke can be adjusted acting on the lock spring.
- The installation must be carried out in order to allow the cable working in pull action during the load operation (ex. in closing phase for bottom hinged windows and the opening phase for top hinged windows).
- In installations with two or more windows placed side by side, rotary junction boxes mechanism are not required.
- On windows wider than 1,5 m or anyway with a large area, for better stability to wind, it is suggested to install two or more chain openers.

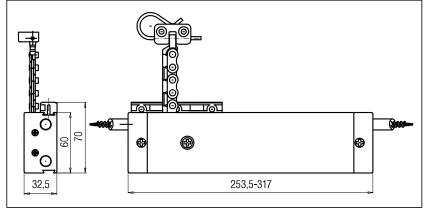
PART No.	Stroke 250 mm	Stroke 380 mm			
WHITE RAL 9010	37566D	37569l			
BLACK ANODIZED	37565C	37568H			
SILVER ANODIZED	37564B	37567F			

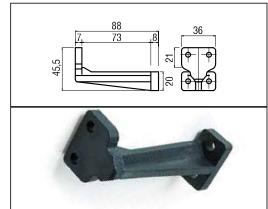


The instructions for a safe installation are included in the section "SECURITY WARNINGS". On bottom hinged windows for safety reasons always install side checks.



Bracket for top hinged window (included)



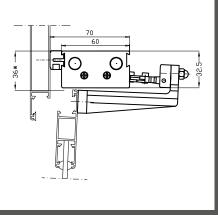


Bracket for bottom binged part No. 37616T

#### **Exemples of multiple installations**



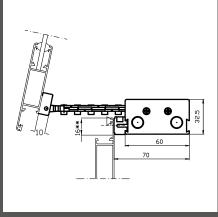
Bottom hinged windows



On window frame with included bracket and bracket for bottom hinged window part No. 37616T. Necessary space for installation 36 mm\*

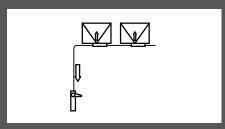


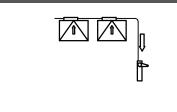
Top hinged window

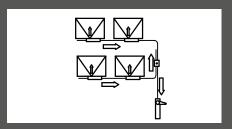


On window frame with included bracket. Necessary space for installation 16 mm\*\*

#### **Example of multiple installation**



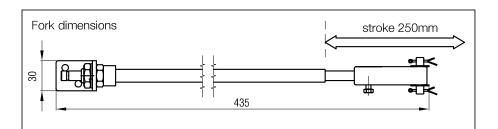




The arrows show direction of cable run during window opening

### **FORKS**

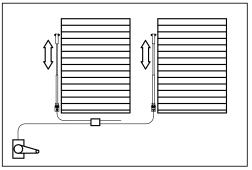
**Opening mechanisms for louvres** 

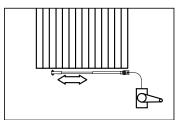


# FORK AND SWIVEL - HEAVY DUTY (travel 250 mm)

PART No. 30758E

- Suitable for horizontal or vertical sun louvre blades, both for one or more windows.
- Made in stainless steel, it's suitable both for internal and external installations.
- A geared operator should be used for sun-blades and vertical louvres with more than 10 blades or for horizontal louvres with more than 14 blades.
- For installation with more than one window, rotary junction boxes have





On vertical cup blades

## **LOCKING OPENERS**

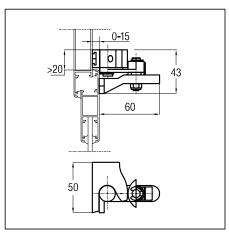
#### **Opening mechanisms for bottom hinged windows**



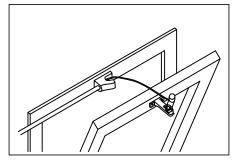


PART NO. WHITE RAL 9010 30754Y
BLACK RAL 9005 37156M
GREY RAL 9006 37239Q

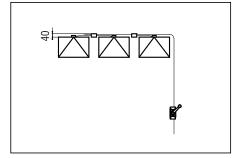
- It can only open bottom hinged windows which not require pushing force for the opening.
- Minimum size; the needed space for the installation is 20 mm from the vent external limit
- Maximum opening stroke: 25 cm; it can be adjusted on the end stroke spring placed in correspondence of the control operator.
- For windows with height inferior to 50 cm it is necessary to reduce the stroke to 1/3 of the window height.
- It is not necessary to work the conduit.
- In systems with more windows it is necessary to use rotary junction boxes to transmit the cable movement from the main line to the auxiliary ones.
- For windows wider than 1,5 m it is necessary to apply two or more thrust points.



Locking opener dimensions



Examples of single installation



Examples of multiple installation The dimension are measured from the external limits of the vent and show the minimum necessary space







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# Window & Door Accessories Ltd

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Window & Door Automation Specialists
Natural ventilation, Hybrid ventilation, Smoke ventilation
Facade Management Automation Equipment
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