

## Features and Benefits



- \* Range of stainless steel friction stays for top hung and side hung applications.
- \* BBA Approved – BBA Assessment Report S2/45654.
- \* Available in both 13mm and 17mm stack height to suit most common casement profiles.
- \* Available in 8", 10", 12", 16", 20" and 24" Top Hung.
- \* Side Hung variations in 12" and 16".
- \* Fitted with a hinge protector the Imperial stay exceeds the requirements of BS 7950 – the simplest and surest way to meet the security standards.
- \* 10 year mechanical guarantee.
- \* BS EN ISO 9001/2008 Quality Management System.

### Technical Information

#### Material Specification

Stainless Steel Grade 430

#### Assessment Data

Performance: 30,000 cycle guarantee.

#### Additional Information

Box Qty: 50prs – 8" & 10",  
25prs – 12", 16", 20" & 24"



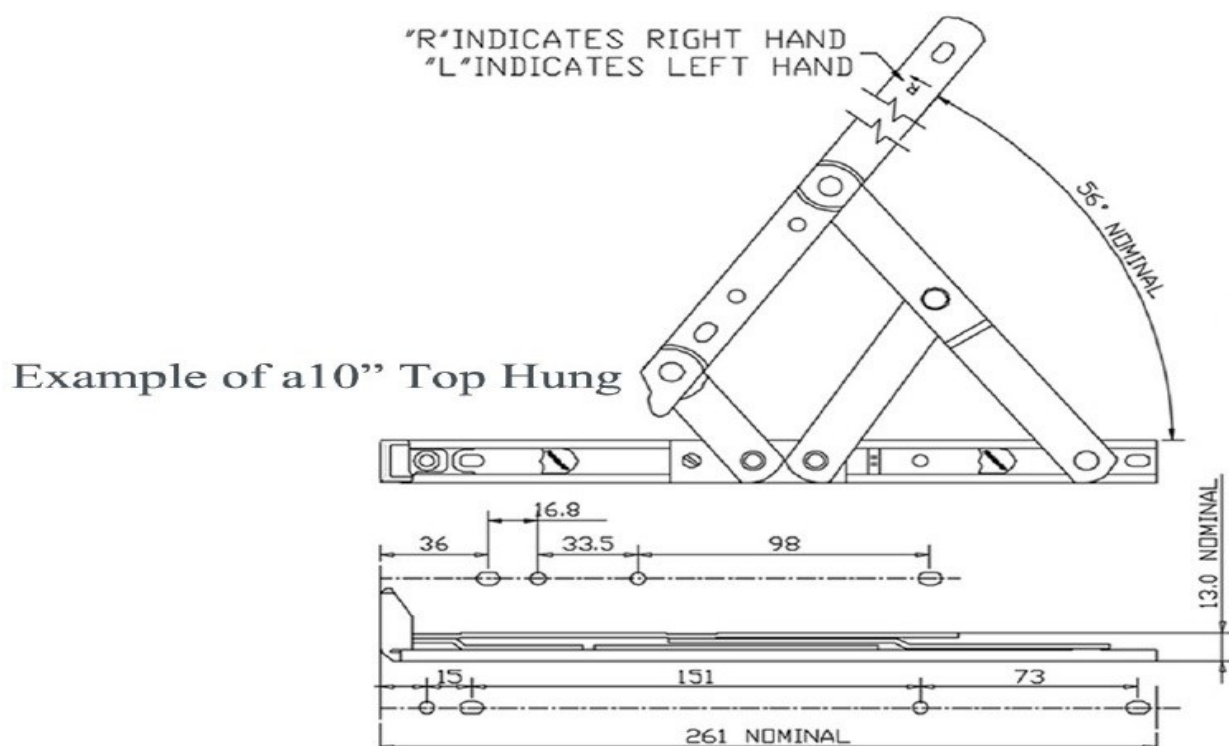
## Window & Door Accessories Ltd.

Richmond House, Newtown Avenue, Malahide Road Industrial Park, Dublin 17

Tel: 01-8670011 Fax: 01-8670011 Email: [info@wdacc.ie](mailto:info@wdacc.ie) Web: [www.wdacc.ie](http://www.wdacc.ie)

# Technical Drawing

Size	150mm (6")	200mm(8")	250mm(10")	300mm(12")	400mm(16")	500mm(20")	600mm(24")
Vent Type	Top Hung	Top Hung	Top Hung	Top Hung	Top Hung	Top Hung	Top Hung
Max Vent Width	1000mm	1200mm	1200mm	1200mm	1200mm	1200mm	1200mm
Max Vent Height	300mm	300mm	450mm	600mm	750mm	900mm	1500mm
Max Vent Weight	10kg	12kg	16kg	21kg	22kg	24kg	35kg
Opening Angle	50 Deg.	62 Deg.	56 Deg.	64 Deg.	51 Deg.	51 Deg.	42 Deg.



Size	300mm (12")	400mm (16")	300mm (12")	400mm (16")
Vent Type	Side Hung	Side Hung	Side Hung HD	Side Hung HD
Max Vent Width	650mm	700mm	650mm	700mm
Max Vent Height	1250mm	1300mm	1250mm	1300mm
Max Vent Weight	20kg	24kg	25kg	30kg
Opening Angle	60 Deg.	51 Deg.	85 Deg.	85 Deg.

Friction Hinge

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